

PPG VERSAFLEX® 380 Polyurea

DESCRIPTION

Two-component, 100% solids, fast set, elastomeric polyurea protective coating for industrial applications

PRINCIPAL CHARACTERISTICS

- Flexible when cured
- Fast return to service
- Can be applied to concrete, steel, masonry or geotextile fabric substrates
- Dry exposure range of -20°F (-29°C) to 250°F (121°C)
- Low cure stress and low shrinkage
- TYPICAL USES:
- Primary or secondary containment applications
- Waterproofing membranes
- Not recommended for direct contact with extremely high or low pH chemicals

COLOR AND GLOSS LEVEL

- Black, Tan, Dark Gray and Light Gray
- Part A can vary in color from Clear to Amber
- Semi-gloss

Note:

- Color changes can occur under UV-exposure without negative impact on the product performance

BASIC DATA AT 72°F (22°C)

Data for mixed product	
Number of components	Two
Mass density	8.7 lb/US gal (1.0 kg/l)
Volume solids	100%
VOC (Supplied)	EPA Method 24: 0.0 lb/US gal (0.0 g/l)
Recommended dry film thickness	60.0 - 100.0 mils (1524 - 2540 µm) per coat
Theoretical spreading rate	27 ft ² /US gal for 60.0 mils (0.7 m ² /l for 1524 µm) 16 ft ² /US gal for 100.0 mils (0.4 m ² /l for 2540 µm)
Dry to touch	3 minutes
Dry to walk on	2 hours
Curing time	2 hours
Full cure after	14 days
Shelf life	Part A: at least 12 months when stored cool and dry Part B: at least 12 months when stored cool and dry

Notes:



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- Curing time reflects ready for service time
- Material should be stored in dry conditions, out of direct sunlight, and in unopened original factory containers, at temperatures above 60°F (16°C) and below 80°F (27°C).
- May be top-coated with non-solvent based coatings after curing for 30 minutes
- See ADDITIONAL DATA – Spreading rate and film thickness
- See ADDITIONAL DATA - Drying/Curing details for gel time and tack-free time
- See ADDITIONAL DATA – Overcoating intervals

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

- Substrate temperature during application should be between -20°F (-29°C) and 140°F (60°C)
- Substrate temperature during application should be at least 5°F (3°C) above dew point
- Do not install over damp, wet, or saturated substrates

Geotextile fabric

- Ensure the surface is clean, dry, and free of deleterious matter prior to the application
- Only apply to the 'ironed' side of the geotextile
- Non-woven or spun-woven geotextiles are recommended

Steel (atmospheric/non-immersion service)

- Remove all surface contaminants, oil and grease in accordance with SSPC-SP 1
- Abrasive blast with an angular abrasive to an SSPC SP-10 cleanliness or higher. Achieve a surface profile of 3.0 mils (76 µm) or higher
- Ensure surface is dust free after blasting

Concrete / Masonry

- All surfaces must be sound, dry, clean, free of oil, grease, dirt, mildew, curing compounds, loose and flaking paint, and other foreign substances
- Prepare in accordance with SSPC-SP13 guidelines to achieve a surface profile equivalent to CSP 3 to CSP 5 in accordance with ICRI 310.2R-2013
- Maximum moisture content of 3 lb / 1,000 ft²/24 hours per ASTM F1869
- Moisture content should not exceed 5%

Non-ferrous metals

- Abrasive blast in accordance with SSPC-SP 16 guidelines
 - Abrasive blast with non-metallic abrasive
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SYSTEM SPECIFICATION

- Primers for concrete/masonry: PPG RAVEN® 175 Primer, PPG RAVEN® 171FS Primer, PPG VERSAFLEX® 915 Primer, or PPG VERSAFLEX® 920 Primer
 - Primers for Carbon Steel: PPG AQUATAPOXY® 190 primer, PPG VERSAFLEX® 901 primer
 - Primers for non-ferrous metals: PPG VERSAFLEX® 901 Primer
 - Primers for wood/fiberglass: PPG VERSAFLEX® 920 Primer, PPG VERSAFLEX® 915 Primer
 - Recommended DFT for Geotextile fabrics: 60-80 mils (1.5-2.0 mm)
 - Recommended DFT for Concrete: 80-100 mils (2.0-2.5 mm)
 - Recommended DFT for Steel (Carbon): 60-80 mils (1.5-2.0 mm)
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INSTRUCTIONS FOR USE

- Installation requires heated plural component set-up with direct impingement application equipment that is capable of maintaining 2,000 psi (14 MPa) dynamic spray pressure
 - A and B liquid components shall be a minimum of 70°F (21°C) prior to use
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Mixing ratio by volume: 1:1 (Part A to Part B)

- Part B component must be thoroughly agitated prior to use
 - Mix Part B using three-tier, collapsible blade power mixer through the center bung hole
 - Mixer diameter should be 1/3 of the diameter of the container
 - Pre-mix Part B component for at least 30 minutes. When properly pre-mixed, material will have a uniform color with no dark or light spots
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Application

- Apply in a uniform manner to desired thickness
 - Application thickness is determined by spray gun configuration and speed of application
 - Lower output configurations are recommended for vertical and overhead applications to avoid runs, drips, and sags.
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Airless spray – Plural component

- Material requires heated plural component spray set-up with impingement gun
- Material supply capacity should be 4 times the material output of the selected spray gun configuration
- Heated hoses are required
- Processing equipment should be capable of maintaining set temperatures and pressure at rest and during operation
- Part A should be maintained at temperature of 160°F (71°C) - Part B should be maintained at temperature of 160°F (71°C)
- Heated hose temperature: 160 (71°C)

Recommended thinner

No thinner should be added

Note:

- Contact your PPG technical services representative for equipment and set-up recommendations

ADDITIONAL DATA

Additional drying/curing details	
Characteristic	Value
Gel time at 72°F (22°C)	25 seconds
Tack free time at 72°F (22°C)	3 minutes

Physical data of cured material	
Characteristic	Value
Tensile Strength (ASTM D638)	3,200 psi (22.0 MPa)
Tensile Elongation (ASTM D638)	550%
100% Modulus (ASTM D638)	850 psi (5.9 MPa)
200% Modulus (ASTM D638)	1,100 psi (7.6 MPa)
300% Modulus (ASTM D638)	1,450 psi (10.0 MPa)
Tear Strength (Die C, ASTM D624)	430 pli
Hardness, Shore A (ASTM D2240)	88
Hardness, Shore D (ASTM D2240)	42
Adhesion to Steel (ASTM D4541)	>500 psi (>3.5 MPa)
Adhesion to Concrete (ASTM D7234)	>200 psi (>1.4 MPa)

Notes:

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- The value ranges stated in this Product Data Sheet are based on system processing under laboratory conditions. These are typical values and should not be considered product specifications for a specific field application. Equipment configurations and/or field application conditions may produce variances in final system values.
- Concrete bond strength is highly dependent on the age and condition of the concrete substrate. Actual field conditions of concrete substrate may result in lower values. Refer to contract document requirements and/or PPG's published documentation for additional information.

Spreading rate and film thickness

DFT	Theoretical spreading rate
60.0 mils (1524 µm)	27 ft ² /US gal (0.7 m ² /l)
80.0 mils (2032 µm)	20 ft ² /US gal (0.5 m ² /l)
100.0 mils (2540 µm)	16 ft ² /US gal (0.4 m ² /l)

Overcoating interval

Overcoating with...	Interval	72°F (22°C)
itself	Minimum	25 seconds
	Maximum	60 days
Non-solvent based coatings	Minimum	30 minutes
	Maximum	60 days

Notes:

- When overcoating with itself, product can be overcoated as soon as it has gelled or when it no longer leaves residue with touched with a gloved finger.
- If overcoat time is exceeded, ensure that surface is clean, dry and free from all deleterious material. Then treat with PPG VERSAFLEX® 960 surface activator as a reactivating adhesion promoter

DISCLAIMER

- PPG Protective & Marine Coatings does not accept any responsibility or liability for any odor, taste or contamination imparted to the drinking water from the coatings or products retained in the coating
- This product is specifically suitable for use on the substrates mentioned in this document. For application on any other substrates, please always contact your PPG representative for specific instructions and in order to make sure that the product performance can be safeguarded.
- For industrial or professional use only

SAFETY PRECAUTIONS

- Read all label and Safety Data Sheet (SDS) information prior to use

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WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

WARRANTY

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