

PPG SIGMAGLIDE® 790

DESCRIPTION

Two-component, silicone-based tiecoat for fouling release system

PRINCIPAL CHARACTERISTICS

- Adhesion-promoting coating for SIGMAGLIDE finishes to be applied on top of specific systems
- For use at new-building or maintenance

COLOR AND GLOSS LEVEL

- Medium gray
- Semi-gloss

BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	Two
Mass density	1.0 kg/l (8.3 lb/US gal)
Volume solids	79 ± 2%
VOC (Supplied)	Directive 2010/75/EU, SED: max. 180.0 g/kg max. 184.0 g/l (approx. 1.5 lb/US gal)
Recommended dry film thickness	150 µm (6.0 mils)
Theoretical spreading rate	5.3 m ² /l for 150 µm (211 ft ² /US gal for 6.0 mils)
Dry to touch	30 minutes
Overcoating Interval	Minimum: 16 hours
Shelf life	Base: at least 36 months when stored cool and dry Hardener: at least 36 months when stored cool and dry

Note:

- See ADDITIONAL DATA – Overcoating intervals

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

Substrate conditions

- Previous coat (specific epoxy) must be dry and free from any contamination and within overcoating time

Substrate temperature and application conditions

- Substrate temperature during application and curing should be above 5°C (41°F)
- Substrate temperature during application and curing should be at least 3°C (37°F) above dew point
- Relative humidity during application and curing should be between 40% and 85%

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SYSTEM SPECIFICATION

- In order to achieve optimal performance from the SIGMAGLIDE system, the individual SIGMAGLIDE products must be applied in strict accordance with the minimum specified dry film thickness and also with the PPG Protective & Marine Coatings SIGMAGLIDE General Working Procedure.
- Please consult PPG Protective & Marine Coatings for details of the application procedure, which has been prepared to the best of our knowledge and in accordance with worldwide application best practices in order to ensure optimal workmanship and application results.

INSTRUCTIONS FOR USE

Mixing ratio by volume: base to hardener 95:5

- Open drum just before use
- Stir base well before use for 5 minutes
- Add hardener to the base and stir well again for at least 5 minutes
- No thinner should be added
- All equipment must be thoroughly cleaned prior to use and before re-use with other materials, to prevent contamination
- Care must be taken to ensure that overspray of SIGMAGLIDE 790 does not contaminate adjacent areas

Pot life

4 hours at 20°C (68°F)

Note:

- See ADDITIONAL DATA – Pot life

Airless spray

Recommended thinner

No thinner should be added

Nozzle angle

35° – 60°, depending on nozzle orifice

Nozzle orifice

Approx. 0.43 – 0.53 mm (0.017 – 0.021 in)

Nozzle pressure

13.0 - 19.0 MPa (approx. 130 - 190 bar; 1886 - 2756 p.s.i.)

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Brush/roller

- For small areas only (touch up and repair)

Cleaning solvent

- THINNER 90-53 or THINNER 90-83
- The used cleaning solvent must not be allowed to contaminate other paints

ADDITIONAL DATA

Overcoating interval for SIGMASHIELD 680 for DFT up to 150 µm (6.0 mils)							
Overcoating with...	Interval	5°C (41°F)	10°C (50°F)	15°C (59°F)	20°C (68°F)	30°C (86°F)	40°C (104°F)
SIGMAGLIDE 790	Minimum	28 hours	24 hours	20 hours	12 hours	10 hours	8 hours
	Maximum	7 days	7 days	6 days	5 days	4 days	2 days

Note:

- Surface should be dry and free from any contamination before recoating

Overcoating interval for SIGMAGLIDE 790 for DFT up to 150 µm (6.0 mils)						
Overcoating with...	Interval	5°C (41°F)	10°C (50°F)	20°C (68°F)	30°C (86°F)	40°C (104°F)
itself	Minimum	45 minutes	30 minutes	15 minutes	10 minutes	10 minutes
	Maximum	20 days	14 days	5 days	3 days	48 hours
SIGMAGLIDE 1290 or SIGMAGLIDE 2390	Minimum	24 hours	20 hours	16 hours	12 hours	8 hours
	Maximum	20 days	14 days	5 days	3 days	48 hours

Note:

- Surface should be dry and free from any contamination before recoating

Pot life (at application viscosity)	
Mixed product temperature	Pot life
10°C (50°F)	6 hours
20°C (68°F)	4 hours
30°C (86°F)	2 hours



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SAFETY PRECAUTIONS

- Read all label and Safety Data Sheet (SDS) information prior to use
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

- Information sheet | Explanation of product data sheets

WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

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