

SXA1050

OC-27F

Promoteur d'adhérence pour plastiques

OneChoice®

Le promoteur d'adhérence pour plastiques
ONECHOICE® SXA1050

a été conçu pour favoriser l'adhérence de la
couche de finition sur des subjectiles de
plastique réparés ou de nouveaux subjectiles de
plastique non apprêtés.



Caractéristiques et avantages

- Prêts à pulvériser
- En contenant aérosol
- Satisfaction du client
- Polyvalence et fiabilité
- Productivité améliorée
- Pour les plastiques flexibles ou rigides bien poncés et nettoyés
- Pour tous les finis d'origine durcis et poncés (à l'exclusion des laques)

Produits compatibles

- Couche de base DELTRON® (NXT)
- Couche de base *Deltron*® 2000 (DBC)
- Couche de base à l'eau ENVIROBASE® Haute Performance
- Sous-couches *Deltron*
- Sous-couches *Envirobase* Haute Performance

Remarque: Si le produit est directement recouvert d'une couche de base à l'eau, il faut **d'abord** appliquer un produit de scellement.

Dans tous les cas, l'application d'un produit de scellement avant la couche de finition améliore le rendement global du système.

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Mode d'emploi

Préparation des surfaces:



- For Pre-Primed Plastic Substrates Test the primer; Moisten a clean white cloth with *OneChoice* SX103 or SXA103 MULTI-PREP™ and rub an inconspicuous spot on the plastic. If the primer is softened or wipes off, remove all of the primer from the plastic part by sanding, then follow the bare plastic preparation process.
- Thoroughly clean and scuff the area to be painted with the *OneChoice* SU4901 Clean and Scuff sponge and rinse with clean water. **Note: Water should sheet (run-off) from the surface. If water beads up, repeat the cleaning process before proceeding.**
- Blow dry or wipe with a clean cloth and ensure that the entire surface has been totally de-glossed.
- Final clean with *OneChoice* SWX 350 H2O-SO-CLEAN®, SX1005 0.4 Wax and Grease Remover or SX394 1.4 Low VOC Cleaner. Be sure the surface is thoroughly dry before proceeding and use a tack cloth to eliminate dirt prior to applying SXA1050 Plastic Adhesion Promoter.
- To ensure maximum adhesion after cleaning, SXA1050 Plastic Adhesion Promoter should be applied immediately following the cleaning process. After cleaning, if the part should sit for more than 1 hour, it must be re-cleaned before the application of SXA1050 Plastic Adhesion Promoter.

Rapport de mélange:



Le **SXA1050** est emballé prêt à pulvériser

Durée de vie utile:



Indéterminée

Application:



Apply 1 light coat of SXA1050 Plastic Adhesion Promoter, then 1 full wet coat, allowing 5 minutes between coats.
Allow to flash a minimum of 10 minutes and a maximum of 30 minutes before top coating.
For best overall performance, a sealer or primer should be applied before top coating.



Note: If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

Note: If top coating with waterborne base coat, sealer or primer **Must** be applied.

Note: When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

Nettoyage de l'équipement:

Les pistolets de pulvérisation, les godets, les contenants d'entreposage, etc., doivent être nettoyés à fond après chaque utilisation avec un solvant de nettoyage conforme.

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Propriétés:

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Mélanges PàP:

Rapport de mélange	Tel quel (aérosol)
Catégorie d'usage	Produit pour pare-chocs et garnitures du domaine automobile
VOC Actual g/L	4.91
VOC Actual lbs./ US Gal	589
VOC Regulatory (less water less exempt) g/L	5.62
VOC Regulatory (less water less exempt) lbs./ US Gal	672
Total Solids by weight %	3.3
Total Solids by volume %	0.9
Sq. Ft. Coverage / US gal 1 mil @100% transfer efficiency	14

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.



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